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### (54) **Pharmaceutical composition for use in treatment of diabetes**

Pharmazeutische Zubereitung zur Verwendung in der Behandlung von Diabetes

Composition pharmaceutique pour utilisation dans le traitement du diabète

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## Description

### FIELD OF THE INVENTION

[0001] The present invention relates to a pharmaceutical composition comprising an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof in combination with metformin.

### BACKGROUND OF THE INVENTION

[0002] Recent years, the pathology of diabetes has become more and more understood and, in parallel, drugs specific for the respective pathologic states have been developed. Accordingly a variety of drugs having new mechanisms of action have appeared one after another.

[0003] Insulin sensitivity enhancers are also known as insulin resistance deblockers because they have the action to normalize the impaired insulin receptor function, and are gathering much attention in these years.

[0004] Regarding such insulin sensitivity enhancers, a very useful compound such as pioglitazone has been developed [Fujita et al., Diabetes, 32, 804-810, 1983, JP-A S55(1980)-22636 (EP-A 8203), JP-A S61(1986)-267580 (EP-A 193256)]. Pioglitazone restores the impaired insulin receptor function to normalize the uneven distribution of glucose transporters in cells, the cardinal enzyme systems associated with glycometabolism, such as glucokinase, and enzyme systems associated with lipid metabolism, such as lipoprotein lipase. As the results, insulin resistance are deblocked to improve glucose tolerance, and lower the plasma concentrations of neutral lipids and free fatty acids. Since these actions of pioglitazone are comparatively gradual and the risk of side effect in long-term administration is also low, this compound is useful for obese patients who are presumed to be highly insulin-resistant.

[0005] Also, insulin sensitivity enhancers such as CS-045, thiazolidinedione derivatives and substituted thiazolidinedione derivatives are reported to be used in combination with insulin [JP-A H4(1992)-66579, JP-A H4(1992)-69383, JP-A H5(1993)-202042]. However, the pharmaceutical composition having a specific combination of the present invention is unknown.

[0006] Diabetes is a chronic disease with diverse pathologic manifestations and is accompanied by lipid-metabolism disorders and circulatory disorders as well as glycometabolism disorders. As the results, diabetes tends to progress entailing various complications in many cases. Therefore, it is necessary to select the drug of choice for the prevailing disease state in each individual case. However, this selection is often difficult in clinical settings because single use of each individual drug can not bring sufficient effects in some disease states and there are various problems such as side ef-

fect which is caused by an increased dose or a long-term administration.

### SUMMARY OF THE INVENTION

[0007] In view of the above state of the art, the inventors of the present invention did much research to develop antidiabetics which would not virtually cause adverse reactions even on long-term administration and could be effective for a large cohort of the diabetic population. As a consequence, they discovered that the above object can be accomplished by using an insulin sensitivity enhancer, such as the drug described above, in combination with metformin, and accordingly have perfected the present invention.

[0008] The present invention, therefore, relates to a pharmaceutical composition which comprises an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof in combination with metformin.

[0009] The insulin sensitivity enhancer is especially preferably pioglitazone.

[0010] The pharmacologically acceptable salt of the insulin sensitivity enhancer is exemplified by salts with inorganic bases, salts with organic bases, salts with inorganic acids, salts with organic acids, and salts with basic or acidic amino acids.

[0011] Preferable examples of salts with inorganic bases include salts with alkali metals such as sodium, potassium, etc., salts with alkaline earth metals such as calcium, magnesium, etc., and salts with aluminum, ammonium, etc.

[0012] Preferable examples of salts with organic bases include salts with trimethylamine, triethylamine, pyridine, picoline, ethanolamine, diethanolamine, triethanolamine, dicyclohexylamine, N,N-dibenzylethylenediamine, etc.

[0013] Preferable examples of salts with inorganic acids include salts with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid, etc.

[0014] Preferable examples of salts with organic acids include salts with formic acid, acetic acid, trifluoroacetic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, etc.

[0015] Preferable examples of salts with basic amino acids include salts with arginine, lysine, ornithine, etc., and preferable examples of salts with acidic amino acids include salts with aspartic acid, glutamic acid, etc.

[0016] When the insulin sensitivity enhancer in pioglitazone, the pharmacologically acceptable salt is preferably a salt with an inorganic acid, more preferably a salt with hydrochloric acid. Especially, pioglitazone is preferably used in the form of salt with hydrochloric acid.

[0017] The pharmaceutical composition comprising the insulin sensitivity enhancer in combination with met-

formin can be respectively put to use by mixing the respective active components either all together or independently with a physiologically acceptable carrier, excipient, binder, diluent, etc. and administering the mixture or mixtures either orally or non-orally as a pharmaceutical composition. When the active components are formulated independently, the respective formulations can be extemporaneously admixed using a diluent or the like and administered or can be administered independently of each other, either concurrently or at staggered times to the same subject.

[0018] The dosage form for said pharmaceutical composition includes such oral dosage forms as granules, powders, tablets, capsules, syrups, emulsions, suspensions, etc. and such non-oral dosage forms as injections (e.g. subcutaneous, intravenous, intramuscular and intraperitoneal injections), drip infusions, external application forms (e.g. nasal spray preparations, transdermal preparations, ointments, etc.), and suppositories (e.g. rectal and vaginal suppositories).

[0019] These dosage forms can be manufactured by the per se known technique conventionally used in pharmaceutical procedures. The specific manufacturing procedures are as follows.

[0020] To manufacture an oral dosage form, an excipient (e.g. lactose, sucrose, starch, mannitol, etc.), a disintegrator (e.g. calcium carbonate, carboxymethylcellulose calcium, etc.), a binder (e.g.  $\alpha$ -starch, gum arabic, carboxymethylcellulose, polyvinylpyrrolidone, hydroxypropylcellulose, etc.), and a lubricant (e.g. talc, magnesium stearate, polyethylene glycol 6000, etc.), for instance, are added to the active component or components and the resulting composition is compressed. Where necessary, the compressed product is coated, by the per se known technique, for masking the taste or for enteric dissolution or sustained release. The coating material that can be used includes, for instance, ethylcellulose, hydroxymethylcellulose, polyoxyethylene glycol, cellulose acetate phthalate, hydroxypropylmethylcellulose phthalate, and Eudragit (Rohm & Haas, Germany, methacrylic-acrylic copolymer).

[0021] Injections can be manufactured typically by the following procedure. The active component or components are dissolved, suspended or emulsified in an aqueous vehicle (e.g. distilled water, physiological saline, Ringer's solution, etc.) or an oily vehicle (e.g. vegetable oil such as olive oil, sesame oil, cottonseed oil, corn oil, etc. or propylene glycol) together with a dispersant (e.g. Tween 80 (Atlas Powder, U.S.A.), HCO 60 (Nikko Chemicals), polyethylene glycol, carboxymethylcellulose, sodium alginate, etc.), a preservative (e.g. methyl p-hydroxybenzoate, propyl p-hydroxybenzoate, benzyl alcohol, chlorobutanol, phenol, etc.), an isotonicizing agent (e.g. sodium chloride, glycerol, sorbitol, glucose, inverted sugar, etc.) and other additives. If desired, a solubilizer (e.g. sodium salicylate, sodium acetate, etc.), a stabilizer (e.g. human serum albumin), a soothing agent (e.g. benzalkonium chloride, procaine

hydrochloride, etc.) and other additives can also be added.

[0022] A dosage form for external application can be manufactured by processing the active component or components into a solid, semi-solid or liquid composition. To manufacture a solid composition, for instance, the active component or components, either as they are or in admixture with an excipient (e.g. lactose, mannitol, starch, microcrystalline cellulose, sucrose, etc.), a thickener (e.g. natural gums, cellulose derivatives, acrylic polymers, etc.), etc., are processed into powders. The liquid composition can be manufactured in substantially the same manner as the injections mentioned above. The semi-solid composition is preferably provided in a hydrous or oily gel form or an ointment form. These compositions may optionally contain a pH control agent (e.g. carbonic acid, phosphoric acid, citric acid, hydrochloric acid, sodium hydroxide, etc.), and a preservative (e.g. p-hydroxybenzoic acid esters, chlorobutanol, benzalkonium chloride, etc.), among other additives.

[0023] Suppositories can be manufactured by processing the active component or components into an oily or aqueous composition, whether solid, semi-solid or liquid. The oleaginous base that can be used includes, for instance, higher fatty acid glycerides [e.g. cacao butter, Witepsols (Dinamit-Nobel), etc.], medium-chain fatty acids [e.g. Migriols (Dinamit-Nobel), etc.], vegetable oils (e.g. sesame oil, soybean oil, cottonseed oil, etc.), etc. The water-soluble base includes, for instance, polyethylene glycols, propylene glycol, etc. The hydrophilic base includes, for instance, natural gums, cellulose derivatives, vinyl polymers, and acrylic polymers, etc.

[0024] The pharmaceutical composition of the present invention is low in toxicity and can be safely used in mammals (e.g. humans, mice, rats, rabbits, dogs, cats, bovines, horses, swines, monkeys).

[0025] The dosage of the pharmaceutical composition of the present invention may be appropriately determined with reference to the dosages recommended for the respective active components and can be selected appropriately according to the recipient, the recipient's age and body weight, current clinical status, administration time, dosage form, method of administration, and combination of the active components, among other factors. For example, the dosage of the insulin sensitivity enhancer for an adult can be selected from the clinical oral dose range of 0.01 to 10 mg/kg body weight (preferably 0.05 to 10 mg/kg body weight, more preferably 0.05 to 5 mg/kg body weight) or the clinical parenteral dose range of 0.005 to 10 mg/kg body weight (preferably 0.01 to 10 mg/kg body weight, more preferably 0.01 to 1 mg/kg body weight). The other active component or components having different modes of action for use in combination can also be used in dose ranges selected by referring to the respective recommended clinical dose ranges. The preferred frequency of administration is 1 to 3 times a day.

[0026] The proportions of the active components in the pharmaceutical composition of the present invention can be appropriately selected according to the recipient, the recipient's age and body weight, current clinical status, administration time, dosage form, method of administration, and combination of active components, among other factors.

[0027] The pharmaceutical composition of the present invention shows a marked synergistic effect compared with administration of either active component alone. For example, compared with cases in which each of these active components was administered to diabetic Wistar fatty rats with genetical obesity, administration of these active components in combination resulted in marked improvements in both hyperglycemia and reduced glucose tolerance. Thus, the pharmaceutical composition of the present invention lowers blood glucose in diabetics more effectively than it is the case with administration of each component drug alone and, therefore, can be used advantageously for the prophylaxis and treatment of diabetic complications.

[0028] Furthermore, since the pharmaceutical composition of the present invention develops sufficient efficacy with reduced doses as compared with the administration of any one of the active components alone, the side effects of the respective components (e.g. gastrointestinal disorders such as diarrhea, etc.) can be reduced.

[0029] The pharmaceutical composition of the present invention can be prepared in an analogous manner to the following reference formulations.

#### Reference Example 1

##### [0030]

Capsules		
(1)	Pioglitazone hydrochloride	30 mg
(2)	Voglibose	0.2 mg
(3)	Lactose	60 mg
(4)	Microcrystalline cellulose	79.8 mg
(5)	Magnesium stearate	10 mg
Total		180 mg

[0031] The whole amounts of (1), (2), (3) and (4) and half the amount of (5) are mixed well and granulated in the conventional manner. Then, the balance of (5) is added and, after mixing, the whole composition is filled in a gelatin hard capsule shell.

#### Reference Example 2

##### [0032]

Tablets		
(1)	Pioglitazone hydrochloride	10 mg
(2)	Glibenclamide	1.25 mg
(3)	Lactose	86.25 mg
(4)	Corn starch	20 mg
(5)	polyethylene glycol	2.5 mg
(6)	Hydroxypropylcellulose	4 mg
(7)	Carmellose calcium	5.5 mg
(8)	Magnesium stearate	0.5 mg
130 mg (per tablet)		

[0033] The whole amounts of (1), (2), (3), (4), and (5), 2/3 amounts of (6) and (7), and 1/2 amount of (8) are mixed well and granulated in the conventional manner. Then, the balances of (6), (7) and (8) are added to the granules, which is mixed well and the whole composition is compressed with a tablet machine. The adult dosage is 3 tablets/day, to be taken in 1 to 3 divided doses.

#### Reference Example 3

##### [0034]

Capsules		
(1)	Pioglitazone hydrochloride	10 mg
(2)	Epalrestat	50 mg
(3)	Lactose	55 mg
(4)	Microcrystalline cellulose	55 mg
(5)	Magnesium stearate	10 mg
Total		180 mg

[0035] The whole amounts of (1), (2), (3) and (4) and 1/2 amount of (5) are mixed well and granulated in the conventional manner. Then, the balance of (5) is added and the whole composition is filled in gelatin capsule shell. The adult dosage is 3 capsules/day, to be taken in 1 to 3 divided doses.

[0036] The pharmaceutical composition of the present invention shows a potent depressive effect on diabetic hyperglycemia and is useful for prophylaxis and treatment of diabetes. Moreover, this pharmaceutical composition is useful for prophylaxis and treatment of diabetic complications such as diabetic neuropathy, nephropathy, retinopathy, macroangiopathy, and osteopenia. In addition, by appropriately selecting the kinds of component drugs, administration route, dosage, etc. according to clinical status, stable hypoglycemic efficacy in long-term therapy can be expected with an extremely low risk of side effect.

# Claims

1. Pharmaceutical composition which comprises an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof in combination with metformin. 5
2. Pharmaceutical composition according to claim 1, wherein the insulin sensitivity enhancer and the metformin are formulated altogether. 10
3. Pharmaceutical composition according to claim 1, wherein the insulin sensitivity enhancer and the metformin are formulated independently for administration concurrently or at staggered times to the same subject. 15
4. Pharmaceutical composition according to any one of claim 1 to 3, wherein the insulin sensitivity enhancer is pioglitazone or its hydrochloride. 20
5. Pharmaceutical composition according to any one of claim 1 to 3, wherein the insulin sensitivity enhancer is 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione or a pharmaceutically acceptable salt thereof. 25
6. Pharmaceutical composition according to any one of claim 1 to 3, which is for prophylaxis or treatment of diabetes. 30
7. Pharmaceutical composition according to any one of claim 1 to 3, which is for prophylaxis or treatment of diabetic complications. 35
8. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof for the manufacture of pharmaceuticals for reducing the amount of metformin to be administered to a diabetic patient. 40
9. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof for the manufacture of pharmaceuticals for reducing the side effects of metformin to be administered to a diabetic patient. 45
10. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof in combination with metformin for the manufacture of pharmaceuticals for the prophylaxis and treatment of diabetes. 50
11. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2, 4-thiazolidinedione or a pharmacologically acceptable salt thereof in combination with metformin for the manufacture of pharmaceuticals for the prophylaxis and treatment of diabetic complications. 55
12. Use according to any one of claims 8 to 11, wherein the insulin sensitivity enhancer is pioglitazone or its hydrochloride.
13. Use according to any one of claims 8 to 11, wherein the insulin sensitivity enhancer is 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione or a pharmaceutically acceptable salt thereof.
14. Use according to any of claims 10 or 11, wherein the insulin sensitivity enhancer and the metformin are to be administered concurrently to the same subject.
15. Use according to any of claims 10 or 11, wherein the insulin sensitivity enhancer and the metformin are to be administered at staggered times to the same subject.
16. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione or a pharmacologically acceptable salt thereof for the manufacture of pharmaceuticals comprising a combination of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione, or a pharmacologically acceptable salt thereof, and metformin for the prophylaxis and treatment of diabetes.
17. Use of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione or a pharmacologically acceptable salt thereof for the manufacture of pharmaceuticals comprising a combination of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione, or a pharmacologically acceptable salt thereof, and metformin for the prophylaxis and treatment of diabetic complications.
18. Use according to claim 16 or claim 17, wherein the insulin sensitivity enhancer and the metformin are formulated altogether.
19. Use according to claim 16 or claim 17, wherein the insulin sensitivity enhancer and the metformin are formulated independently for administration concurrently or at staggered times to the same subject.

20. Use of metformin for the manufacture of pharmaceuticals comprising a combination of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione, or a pharmacologically acceptable salt thereof, and metformin for the prophylaxis and treatment of diabetes.
21. Use of metformin for the manufacture of pharmaceuticals comprising a combination of an insulin sensitivity enhancer selected from pioglitazone, 5-[[4-[2-(methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidinedione, or a pharmacologically acceptable salt thereof, and metformin for the prophylaxis and treatment of diabetic complications.
22. Use according to claim 20 or claim 21, wherein the insulin sensitivity enhancer and the metformin are formulated altogether.
23. Use according to claim 20 or claim 21, wherein the insulin sensitivity enhancer and the metformin are formulated independently for administration concurrently or at staggered times to the same subject.

#### Patentansprüche

1. Pharmazeutische Zusammensetzung umfassend einen aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärker in Kombination mit Metformin.
2. Pharmazeutische Zusammensetzung gemäß Anspruch 1, wobei der Insulinempfindlichkeitsverstärker und das Metformin zusammen formuliert sind.
3. Pharmazeutische Zusammensetzung gemäß Anspruch 1, wobei der Insulinempfindlichkeitsverstärker und das Metformin für die Verabreichung zum gleichen Zeitpunkt oder zu gestaffelten Zeitpunkten an denselben Patienten unabhängig formuliert sind.
4. Pharmazeutische Zusammensetzung gemäß einem der Ansprüche 1 bis 3, wobei der Insulinempfindlichkeitsverstärker Pioglitazon oder sein Hydrochlorid ist.
5. Pharmazeutische Zusammensetzung gemäß einem der Ansprüche 1 bis 3, wobei der Insulinempfindlichkeitsverstärker 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder ein pharmakologisch annehmbares Salz davon ist.

6. Pharmazeutische Zusammensetzung gemäß einem der Ansprüche 1 bis 3, die zur Prophylaxe oder Behandlung von Diabetes bestimmt ist.
7. Pharmazeutische Zusammensetzung gemäß einem der Ansprüche 1 bis 3, die zur Prophylaxe oder Behandlung diabetischer Komplikationen bestimmt ist.
8. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)-ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers für die Herstellung eines Arzneimittels zum Verringern der an einen Diabetespatienten zu verabreichenden Menge Metformin.
9. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers für die Herstellung eines Arzneimittels zum Verringern der Nebenwirkungen des an einen Diabetespatienten zu verabreichenden Metformins.
10. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers in Kombination mit Metformin zur Herstellung von Pharmazeutika zur Prophylaxe und Behandlung von Diabetes.
11. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers in Kombination mit Metformin zur Herstellung von Pharmazeutika zur Prophylaxe und Behandlung diabetischer Komplikationen.
12. Verwendung gemäß einem der Ansprüche 8 bis 11, wobei der Insulinempfindlichkeitsverstärker Pioglitazon oder sein Hydrochlorid ist.
13. Verwendung gemäß einem der Ansprüche 8 bis 11, wobei der Insulinempfindlichkeitsverstärker 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder ein pharmakologisch annehmbares Salz davon ist.
14. Verwendung gemäß einem der Ansprüche 10 oder 11, wobei der Insulinempfindlichkeitsverstärker und das Metformin demselben Patienten zum gleichen Zeitpunkt verabreicht werden.

15. Verwendung gemäß einem der Ansprüche 10 oder 11, wobei der Insulinempfindlichkeitsverstärker und das Metformin demselben Patienten zu gestaffelten Zeitpunkten verabreicht werden.
16. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers zur Herstellung von Pharmazeutika, die eine Kombination aus einem aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärker und Metformin umfassen, zur Prophylaxe und Behandlung von Diabetes.
17. Verwendung eines aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärkers zur Herstellung von Pharmazeutika, die eine Kombination aus einem aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärker und Metformin umfassen, zur Prophylaxe und Behandlung diabetischer Komplikationen.
18. Verwendung gemäß Anspruch 16 oder Anspruch 17, wobei der Insulinempfindlichkeitsverstärker und das Metformin zusammen formuliert sind.
19. Verwendung gemäß Anspruch 16 oder Anspruch 17, wobei der Insulinempfindlichkeitsverstärker und das Metformin zur Verabreichung zum gleichen Zeitpunkt oder zu gestaffelten Zeitpunkten unabhängig formuliert sind.
20. Verwendung von Metformin zur Herstellung von Pharmazeutika, die eine Kombination aus einem aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärker und Metformin umfassen, zur Prophylaxe und Behandlung von Diabetes.
21. Verwendung von Metformin zur Herstellung von Pharmazeutika, die eine Kombination aus einem aus Pioglitazon, 5-[[4-[2-(Methyl-2-pyridylamino)ethoxy]phenyl]methyl]-2,4-thiazolidindion oder einem pharmakologisch annehmbaren Salz davon ausgewählten Insulinempfindlichkeitsverstärker und Metformin umfassen, zur Prophylaxe und Behandlung diabetischer Komplikationen.

22. Verwendung gemäß Anspruch 20 oder Anspruch 21, wobei der Insulinempfindlichkeitsverstärker und das Metformin zusammen formuliert sind.

23. Verwendung gemäß Anspruch 20 oder Anspruch 21, wobei der Insulinempfindlichkeitsverstärker und das Metformin zur Verabreichung zum gleichen Zeitpunkt oder zu gestaffelten Zeitpunkten unabhängig formuliert sind.

#### Revendications

1. Composition pharmaceutique comprenant un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables, en combinaison avec la metformine.
2. Composition pharmaceutique selon la revendication 1, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés ensemble.
3. Composition pharmaceutique selon la revendication 1, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés indépendamment pour être administrés en même temps ou à des moments espacés à un même sujet.
4. Composition pharmaceutique selon l'une quelconque des revendications 1 à 3, dans laquelle le stimulateur de la sensibilité à l'insuline est la pioglitazone ou son chlorhydrate.
5. Composition pharmaceutique selon l'une quelconque des revendications 1 à 3, dans laquelle le stimulateur de la sensibilité à l'insuline est la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de ses sels pharmaceutiquement acceptables.
6. Composition pharmaceutique selon l'une quelconque des revendications 1 à 3, destinée à la prophylaxie ou au traitement du diabète.
7. Composition pharmaceutique selon l'une quelconque des revendications 1 à 3, destinée à la prophylaxie ou au traitement des complications du diabète.
8. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables pour la préparation de produits pharmaceutiques destinés à réduire la quantité de metformine à administrer à un patient diabétique.

9. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables pour la préparation de produits pharmaceutiques destinés à réduire les effets secondaires de la metformine à administrer à un patient diabétique. 5
10. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables en combinaison avec la metformine pour la préparation de produits pharmaceutiques destinés à la prophylaxie et au traitement du diabète. 10
11. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables en combinaison avec la metformine pour la préparation de produits pharmaceutiques destinés à la prophylaxie et au traitement des complications du diabète. 20
12. Utilisation selon l'une quelconque des revendications 8 à 11, dans laquelle le stimulateur de la sensibilité à l'insuline est la pioglitazone ou son chlorhydrate. 25
13. Utilisation selon l'une quelconque des revendications 8 à 11, dans laquelle le stimulateur de la sensibilité à l'insuline est la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de ses sels pharmaceutiquement acceptables. 30
14. Utilisation selon l'une quelconque des revendications 10 ou 11, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine doivent être administrés en même temps à un même sujet. 35
15. Utilisation selon l'une quelconque des revendications 10 ou 11, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine doivent être administrés à des moments espacés à un même sujet. 40
16. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables pour la préparation de produits pharmaceutiques comprenant une combinaison d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables, et de metformine destinés à la prophylaxie et au traitement du diabète. 45
17. Utilisation d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables pour la préparation de produits pharmaceutiques comprenant une combinaison d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables, et de metformine destinés à la prophylaxie et au traitement des complications du diabète. 50
18. Utilisation selon la revendication 16 ou la revendication 17, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés ensemble. 55
19. Utilisation selon la revendication 16 ou la revendication 17, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés indépendamment pour être administrés en même temps ou à des moments espacés à un même sujet.
20. Utilisation de metformine pour la préparation de produits pharmaceutiques comprenant une combinaison d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]-phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables et de metformine pour la prophylaxie et le traitement du diabète.
21. Utilisation de metformine pour la préparation de produits pharmaceutiques comprenant une combinaison d'un stimulateur de la sensibilité à l'insuline choisi parmi la pioglitazone, la 5-[[4-[2-(méthyl-2-pyridylamino)éthoxy]-phényl]méthyl]-2,4-thiazolidinedione ou un de leurs sels pharmacologiquement acceptables et de metformine pour la prophylaxie et le traitement de complications du diabète.
22. Utilisation selon la revendication 20 ou la revendication 21, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés ensemble.
23. Utilisation selon la revendication 20 ou la revendication 21, dans laquelle le stimulateur de la sensibilité à l'insuline et la metformine sont formulés indépendamment pour être administrés en même temps ou à des moments espacés à un même sujet.